


















# Guide des gaz

	TIG					MIG-MAG					SOUDAGE PLASMA					PROTECTION ENVERS				
	Acier doux	Inox	Aluminium	Cuivre	Titane	Acier doux	Inox	Aluminium	Cuivre	Titane	Acier doux	Inox	Aluminium	Cuivre	Titane	Acier doux	Inox	Aluminium	Cuivre	Titane
 Argon	●	●	●					●			●	●	●	●		●	●	●	●	●
 Argon 4.5	●	●	●	●	●			●	*	*	●	●	●	●	●	●	●	●	●	●
 Hélium			*	●	*					*			●	*						
 Mison	●	●	●	●				●	*				●	●						
 Mison 2							●													
 Mison 8 - 12						●	*													
 Corgon 10 - 18						●	*													
 Oxylon 3 - 6						●														
 Modion 31 - 55						●														
 Inon						●														
 Kylon						●														
 Hélium 2 - 5	*	*	●	●	●			●	●	*	*	*	*							
 Hélium 7			*	*	*			●	●	*										
 Varigon 2	*	●																		
 Varigon 5	*	●										●								
 Varigon 20 - 35												■								
 Nidron 5 - 10																●				

- Gaz recommandé
- \* Gaz utilisé dans certains cas
- Coupage plasma uniquement